



**Hebei Leiman Filter Material Co., Ltd.**

*One Stop Solution Designer to Filter Production*

# 250 Ton

## Stamping Machine



Product Name	250 Ton Stamping Machine
Nominal Force	2500 kN
Nominal Stroke	8 mm
Slide Stroke	200 mm
Fixed SPM	30 min
Variable (Optional) SPM	25–35 min
Max. Die Height	430 mm
Die Height Adjustment	120 mm
Between Slide Center And Frame	420 mm
Bolster Area (L × W)	800 × 1400 mm
Bolster Thickness	170 mm
Bed Opening (Dia./L × W)	370 × 570 mm
Slide Area(L × W)	650 × 850 mm
Shank Hole(Dia. × Depth)	70 × 90 mm
Between Columns	960 mm
Main Motor Power	22 Kw
Air Bag Type Eject Force × Stroke	140 kN × 100 mm
Cylinder Type Eject Force × Stroke	100 kN × 100 mm
M/C Size (L × W × H)	2800 × 1730 × 3550 mm
M/C Weight	23700 kg

### Components

1. Steel welded frame with high intensity.
2. Main motor:SIEMENS.
3. Dry pneumatic friction clutch and brake.
4. Gear pairs: oil bath lubrication.
5. Six-face rectangle lengthened guide lengthened guide.
6. Hydraulic overload protector.
7. Manual die height adjustment, 250 ton scale display.
8. Lifting balance cylinder.
9. Imported dual solenoid valve.
10. Electrical grease forced lubrication system.
11. Balance cylinder.manual lubrication.
12. One set blowing device.
13. Integrated interface (electrical cam included).
14. PLC of international brand.
15. Button, switch, air circuit breaker of international brand.
16. Option: wet clutch, air cushion (air bag or cylinder type), automatic feed shaft device, light curtain, slide knockout device, automatic devices.

