



**Hebei Leiman Filter Material Co., Ltd.**

*One Stop Solution Designer to Filter Production*

# PLAS-6

*Full-Auto Turntable Six-Station Tapping Machine*



|                        |                  |
|------------------------|------------------|
| <b>Product Name</b>    | PLAS-6           |
| Product Capability     | 24 pcs/min       |
| Tapping Scope (Metric) | M16 to M38 (mm)  |
| Tapping Scope (Inch)   | 3/4" – 3/2" inch |

#### Work Piece Output Quantity/Time

|                      |                      |
|----------------------|----------------------|
| Diameter ≤ M24+      | 6 pcs/time           |
| Diameter M26 – M30   | 4 pcs/time           |
| Diameter ≥ M30       | 2 pcs/time           |
| Work Piece Scope     | 60–130 mm            |
| Tap Fixed I.D.       | 23 mm                |
| Motor Power          | 5.8 kW               |
| Cooling Pump Power   | 120 W                |
| Working Air Pressure | 0.6 MPa              |
| Power Supply         | 380/50 V/Hz          |
| M/C Weight           | 1200 kg              |
| M/C Size (L × W × H) | 1560 × 710 × 2050 mm |

#### Applications

*It is mainly used for tapping the bottom plate of oil and fuel filters.*



All spare parts are precisely made, to ensure the work piece vertical to the screw tap.



The tapping parts set the spray cooling system to keep the work piece smooth and the tap durable.



This machine work automatically, The main axis tapping in counter clockwise, and rapid turning back after finished tapping, then turning oppositely, the chained convey, fix the work piece and travel control all work automatically.



This high efficiency machine can tap six work pieces each time.



This clever machine is computerized by PLC control, and simple to operate.

