

## Hebei Leiman Filter Material Co., Ltd.

### One Stop Solution Designer to Filter Production

# PLPG-350

### Full-Auto Filter Paper Pleating Production Line





- Paper De-Coiler
- Water Steam Device
- Pleating Machine
- Hot-Melt Unit
- Belt Conveyor
- Automatic Counting

M/C Size  $(L \times W \times H)$ 

Product Name	PLPG-350
Speed	5-30 m/min
Conveyor Belt Speed	0-5 m/min
Min. Paper Width	90 mm
Max. Paper Width	320 mm
Min. Pleat Height	16 mm
Max. Pleat Height	72 mm
Operating Temperature	Up to 300 °C
Heating Power	8.5 kW
Transmission Power Of Pleater	0.75 k W
Conveyor Belt Transmission Power	0.25 kW
Working Air Pressure	0.6 MPa
Power Supply	380/50 V/Hz
M/C Weight	1100 kg

#### **Applications**

This paper pleating production line is used for making the square air filter and ECO filter element.



Both the work speed of the machine and transmission speed of conveyor belt are controlled by computer, and can be easily adjusted.



Both impression and bubble formation are finished on the identical pairs of rollers with high precision.



The temperature can be predetermined in accordance with the requirement of the technological process. When the pleating machine runs and the heater will start to work automatically.



It adopts the water steam device, which is advantageous to prevent the paper from breaking when it is marked by rollers.



Melt quickly, the glue dispensing quantity can be easily controlled by frequency converter.



Set pressure control unit in glue feeding circuit to ensure the circuit safety.



Both the rubber hose and nozzle are independently temperature controlled, and easy to operate.









 $7500 \times 950 \times 1750 \text{ mm}$